

# Trade waste arresters



## A Ri-Industries trade waste arrester offers a number of benefits:

- Made from precast concrete with a strength of 50 MPa at 28 days.
- A number of different trade waste arresters are available including silt, grease and detention tanks.
  - All inlets suit HDPE pipes for easier connection.
- Gas-tight lids set in precast concrete can also be supplied, as well as extension risers.
- Increments and trafficable, gas-tight, heavy duty cast iron/concrete covers are available.
- Units are lowered into the excavation site providing the site is level, firm and accessible.
  - All units are SA Water approved.



**Industries**

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## General installation information

- Outside installations must be a minimum of 50mm above ground level to exclude stormwater.
- Chequerplate covers can be fitted with recessed drop handles and/or frame to suit brick paved areas.
- Cast iron covers can be supplied.
- Epoxy coating is available upon request.
- Increments are available on request.
- Heavy duty and light duty concrete covers with cast in cast iron covers and frames are available.
- Trade waste arresters are available as either oil and grease arresters, settling pits or acid neutraliser pits.

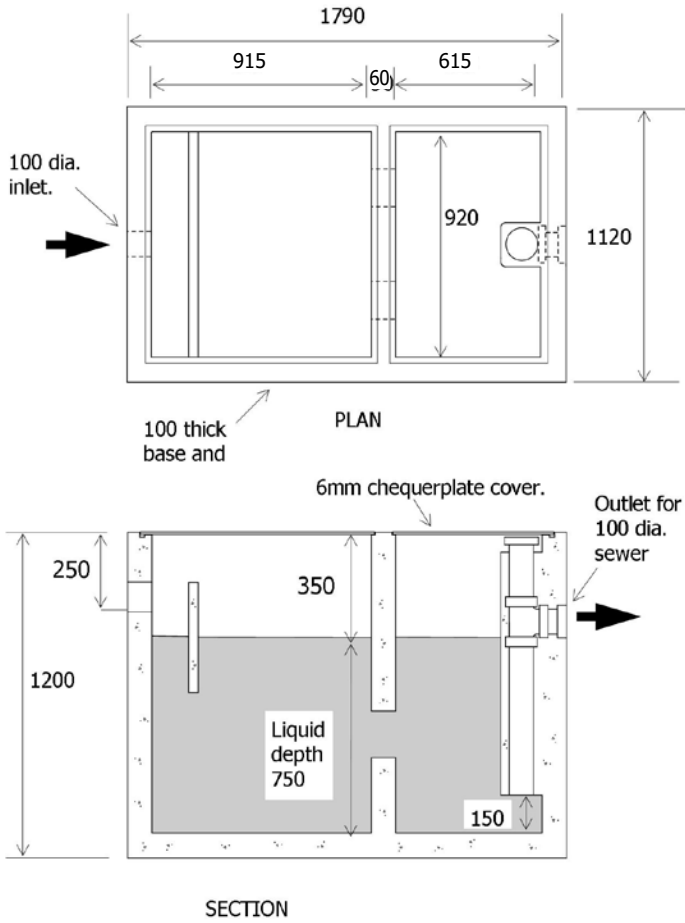
*Please note: Where circular gas-tight inspection covers are fitted a minimum of 600mm vertical clearance between the underside of the cover slab and the static water level in the arrester is necessary to facilitate routine servicing.*

## Maintenance

Our trade waste arrestors are particularly strong and built to last. The arrester is designed to trap all fats and oils contained in the washwater. Therefore, it should be completely cleaned out at three-monthly intervals or more frequently if necessary, following SA Water recommendations. Tank waste must not be discharged to the sewage system.

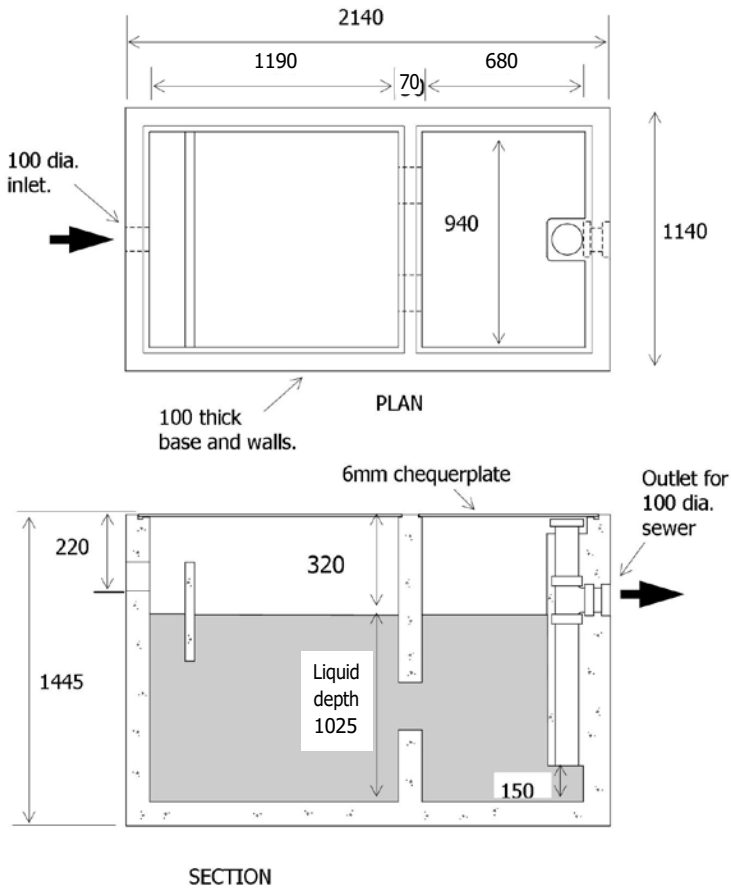
# Trade waste arrester • 1,100 litre - No. 2

| Item              | Approx Mass |
|-------------------|-------------|
| 1,200mm base unit | 2,500kg     |



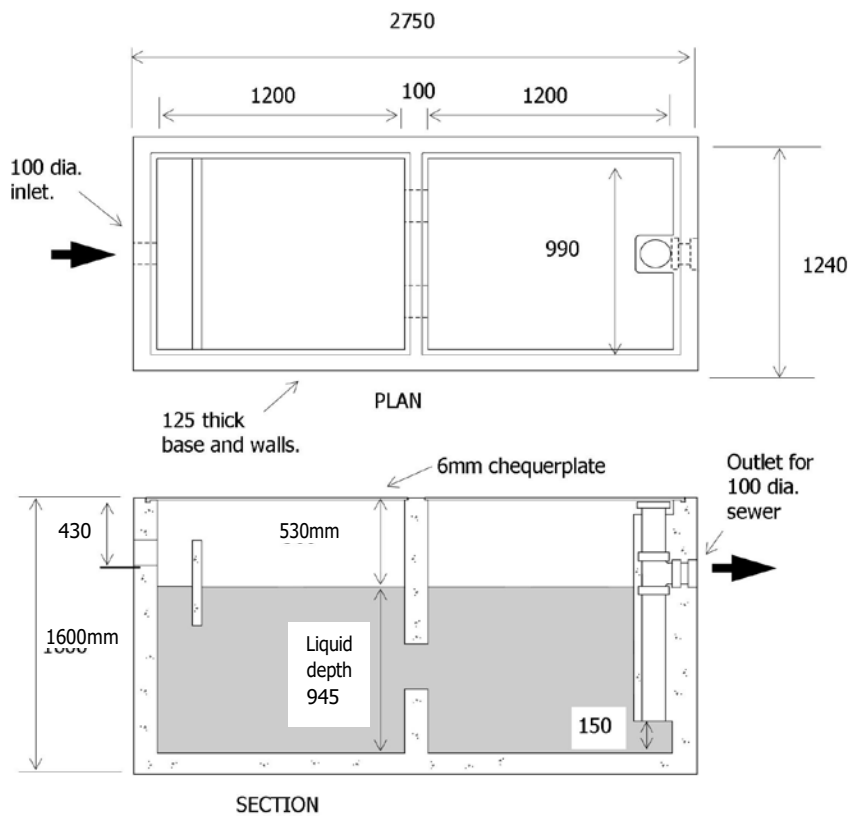
# Trade waste arrester • 1,750 litre - No. 3

| Item              | Approx Mass |
|-------------------|-------------|
| 1,445mm base unit | 3,000kg     |



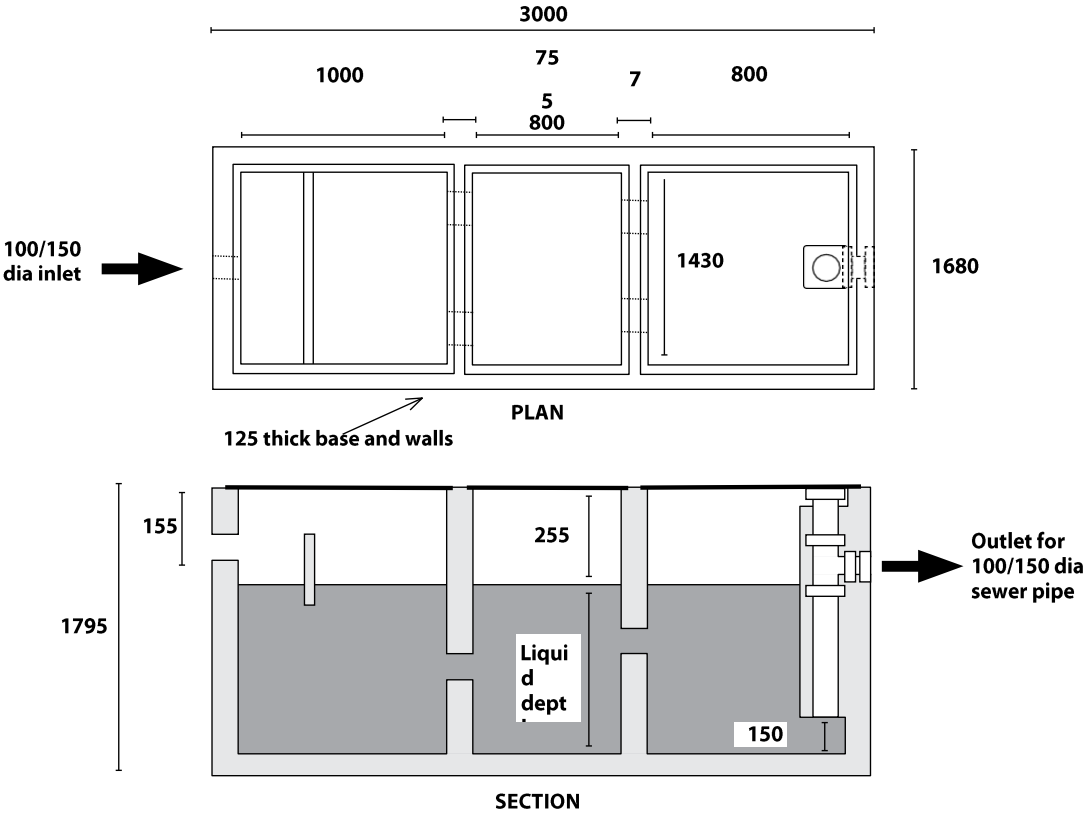
# Trade waste arrester • 2,400 litre - No. 4

| Item              | Approx Mass |
|-------------------|-------------|
| 1,600mm base unit | 5,150kg     |



# Trade waste arrester • 5,200 litre - No. 5

| Item              | Approx Mass |
|-------------------|-------------|
| 1,795mm base unit | 7,200kg     |





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**Leaders in pre-cast concrete products  
that enhance the environment**

**Ri-Industries was established 1947.  
We are totally committed to achieving  
excellence in all that we do, which is why  
South Australian residents and businesses  
repeatedly buy our products and regularly  
recommend us.**

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