



Industries

Trade waste arresters

South Australia's leading manufacturer of pre-cast concrete products including Ri Treat waste water treatment, trades waste arrestors, septic tanks and rainwater tanks

www.ri-industries.com.au



**Leaders in pre-cast concrete products
that enhance the environment**

Ri-Industries was established 1947.
We are totally committed to achieving
excellence in all that we do, which is
why South Australian residents and
businesses repeatedly buy our products
and regularly recommend us.

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618 South Rd, Angle Park, SA 5010
P (08) 8444 8100 F (08) 8268 2335

About Ri Industries

Specialists in pre-cast concrete products since 1947.

Ri-Industries manufactures and supplies pre-cast concrete products. Since 1947 we have established a strong reputation for the quality of our products, service, and our knowledge, in particular, of septic tanks, waste water treatment and rainwater tanks. We are totally committed to achieving excellence in all that we do, which is why South Australian residents and businesses repeatedly buy our products and regularly recommend us.

For homeowners our Ri-Treat waste water treatment system is considered to be the finest in Australia. The same goes for our concrete septic tanks and concrete rainwater tanks. If you want a product that is of the highest quality with trouble-free maintenance then you want Ri Industries pre-cast concrete septic tanks, rainwater tanks and wastewater treatment systems.

Our wastewater treatment systems help you save water with the garden and lawn irrigation system that is included.

For businesses we offer Ri-Cycle, a commercial version of our waste water treatment system, trade waste arrestors, stormwater sumps and grates and frames, and covers. We also work regularly with civil engineering and construction companies to provide tailored pre-cast concrete solutions such as retaining wall panels, bridge parapets, pre-cast beams and arch tunnels. If you have a special project needing pre-cast concrete, we can provide the solution.

Committed to excellence

From our base in Angle Park, South Australia, we have made it our life's work to deliver outstanding pre-cast concrete products. We are committed to excellence, not only in our manufacturing techniques and processes but through every interaction we have with our customers.

We are South-Australian owned and operated and we service all parts of metropolitan Adelaide, rural and regional areas within SA and the Northern Territory.

Ri-Industries was the first South Australian company to combine the manufacture, delivery and placement of septic tanks. With engineering experience that spans over 60 years, we have developed a number of associated products to deal with sewage and waste, most notably our Ri-Treat system. Our unique design has become a leader in South Australia for the management and treatment of waste water.

All of our products are 'over-engineered'. That is how we strive for 100% excellence. Plumbers describe our products as "second-to-none" and "the best in South Australia". We are proud of our stand-out quality of product and service. This is further backed up by our on-time deliveries, knowledgeable sales team and after sales back-up services.

Trade waste arresters



A Ri-Industries trade waste arrester offers a number of benefits:

- Made from precast concrete with a strength of 50 MPa at 28 days.
- A number of different trade waste arresters are available including silt, grease and detention tanks.
 - All inlets suit HDPE pipes for easier connection.
- Gas-tight lids set in precast concrete can also be supplied, as well as extension risers.
- Increments and trafficable, gas-tight, heavy duty cast iron/concrete covers are available.
- Units are lowered into the excavation site providing the site is level, firm and accessible.
 - All units are SA Water approved.



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General installation information

- Outside installations must be a minimum of 50mm above ground level to exclude stormwater.
- Chequerplate covers can be fitted with recessed drop handles and/or frame to suit brick paved areas.
- Cast iron covers can be supplied.
- Epoxy coating is available upon request.
- Increments are available on request.
- Heavy duty and light duty concrete covers with cast in cast iron covers and frames are available.
- Trade waste arresters are available as either oil and grease arresters, settling pits or acid neutraliser pits.

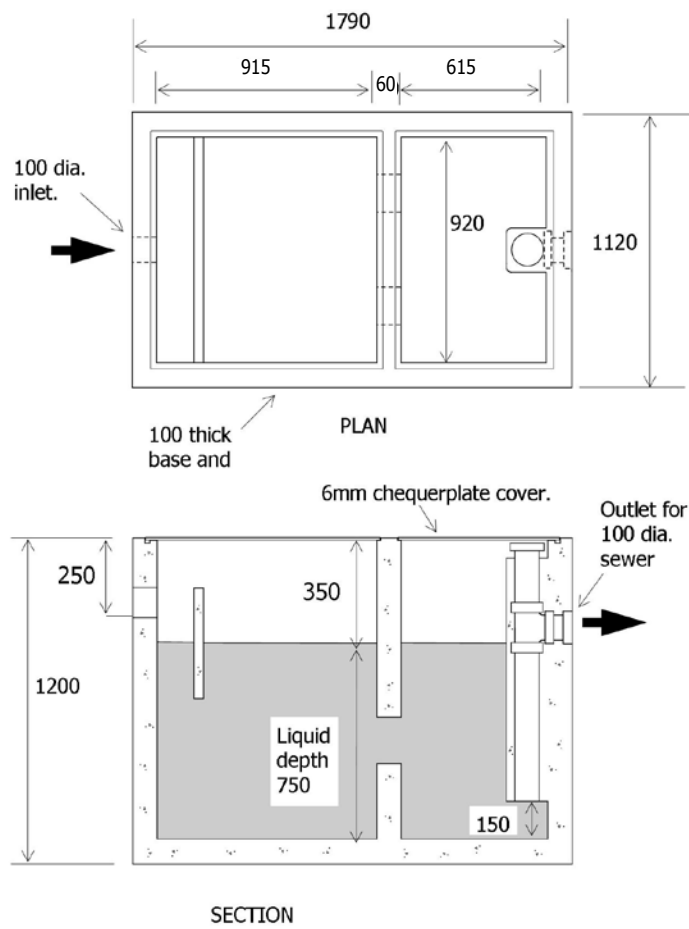
Please note: Where circular gas-tight inspection covers are fitted a minimum of 600mm vertical clearance between the underside of the cover slab and the static water level in the arrester is necessary to facilitate routine servicing.

Maintenance

Our trade waste arresters are particularly strong and built to last. The arrester is designed to trap all fats and oils contained in the washwater. Therefore, it should be completely cleaned out at three-monthly intervals or more frequently if necessary, following SA Water recommendations. Tank waste must not be discharged to the sewage system.

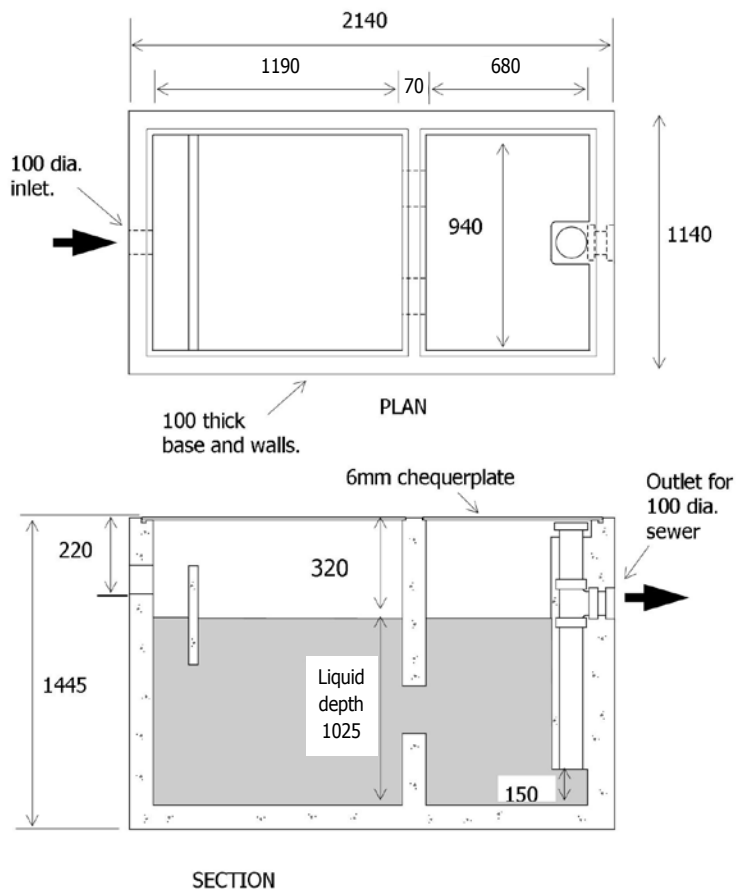
Trade waste arrester • 1,100 litre - No. 2

Item	Approx Mass
1,200mm base unit	2,500kg



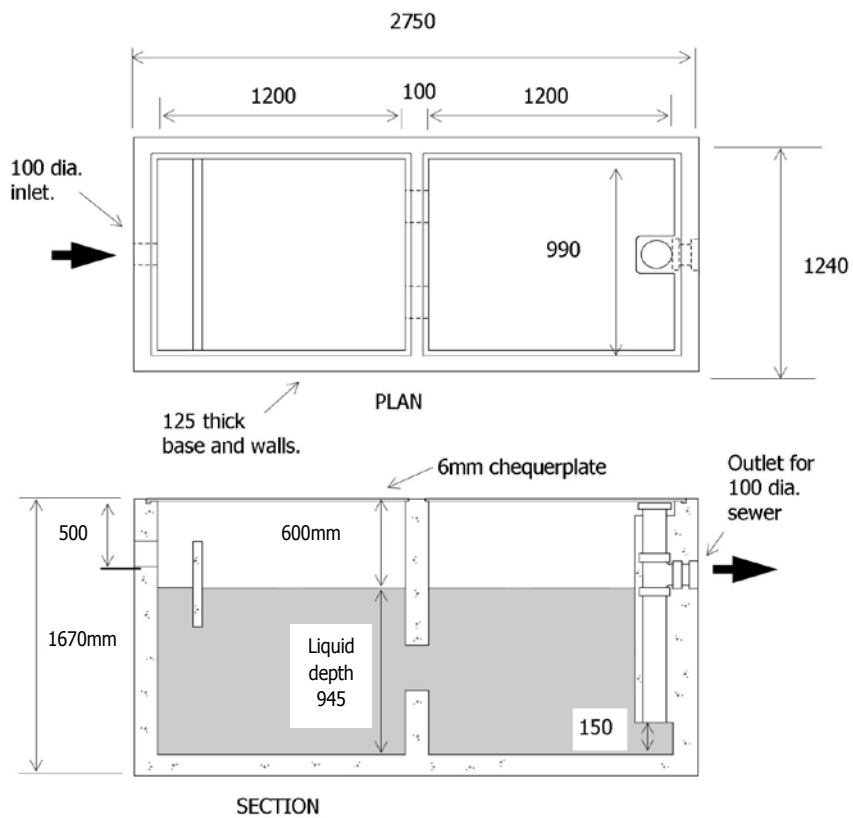
Trade waste arrester • 1,750 litre - No. 3

Item	Approx Mass
1,445mm base unit	3,000kg



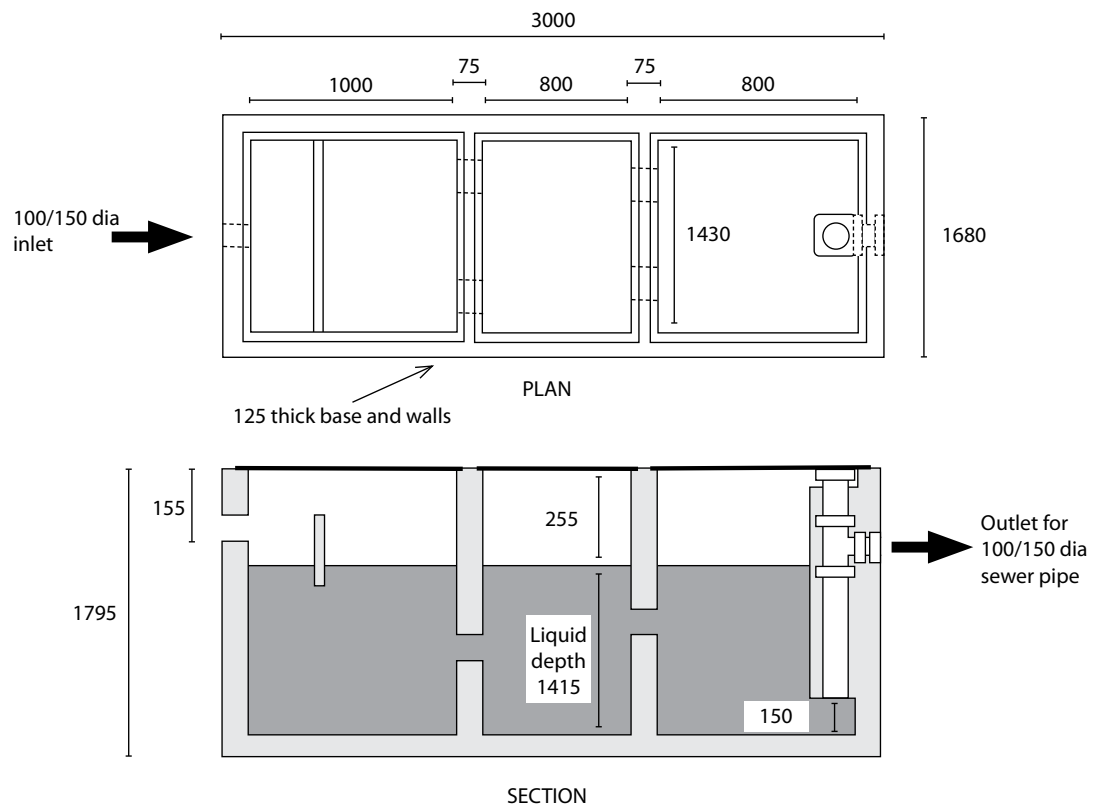
Trade waste arrester • 2,400 litre - No. 4

Item	Approx Mass
1,670mm base unit	5,150kg



Trade waste arrester • 5,200 litre - No. 5

Item	Approx Mass
1,795mm base unit	7,200kg





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ABN 81 007 647 323

